

Specification for Corrugated Steel Pipe Galvanized Steel - Asphalt Coated

- Scope:** This specification covers the manufacture and installation of the galvanized-asphalt corrugated steel pipe (CSP) detailed in the project plans.
- Material:** The galvanized coated steel coils shall conform to the applicable requirements of AASHTO M 218 or ASTM A 929.
- Coating:** The asphalt coating shall conform to the applicable requirements of AASHTO M190 or ASTM A 849.
- Pipe:** The CSP shall be manufactured in accordance with the applicable requirements of AASHTO M-36 or ASTM A 760. The pipe sizes, gauges and corrugations shall be as shown on the project plans.
- All fabrication of the product shall occur within the United States.
- Handling & Assembly:** Shall be in accordance with NCSPA's (National Corrugated Steel Pipe Association) recommendations.
- Installation:** Shall be in accordance with AASHTO Standard Specifications for Highway Bridges, Section 26, Division II or ASTM A 798 and in conformance with the project plans and specifications. If there are any inconsistencies or conflicts, the contractor must bring them to the attention of the project engineer. It is always the contractor's responsibility to follow OSHA guidelines for safe practices.
- Construction Loads:** Construction loads may be higher than final loads. Follow the manufacturer's or NCSPA's guidelines.



© COPYRIGHT

SPECIFICATION
GALVANIZED STEEL – ASPHALT COATED
CORRUGATED STEEL PIPE

DRAWN BY: JPP	REV. BY:	SCALE:
DATE: 8-16-00	DATE:	1011249A