

Specification for Corrugated Steel Pipe

Galvanized Steel

Scope: This specification covers the manufacture and installation of the galvanized corrugated steel pipe (CSP) detailed in the project plans.

Material: The galvanized steel coils shall conform to the applicable requirements of AASHTO M 218 or ASTM A 929.

Pipe: The CSP shall be manufactured in accordance with the applicable requirements of AASHTO M-36 or ASTM A 760. The pipe sizes, gauges and corrugations shall be as shown on the project plans.

All fabrication of the product shall occur within the United States.

Handling & Assembly: Shall be in accordance with NCSPA's (National Corrugated Steel Pipe Association) recommendations.

Installation: Shall be in accordance with AASHTO Standard Specifications for Highway Bridges, Section 26, Division II or ASTM A 798 and in conformance with the project plans and specifications. If there are any inconsistencies or conflicts, the contractor must bring them to the attention of the project engineer.

It is always the contractor's responsibility to follow OSHA guidelines for safe practices.

Construction Loads: Construction loads may be higher than final loads. Follow the manufacturer's or NCSPA's guidelines.



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SPECIFICATION
GALVANIZED
CORRUGATED STEEL PIPE

DRAWN BY: JPP	REV. BY:	SCALE:
DATE: 8-16-00	DATE:	1011248A